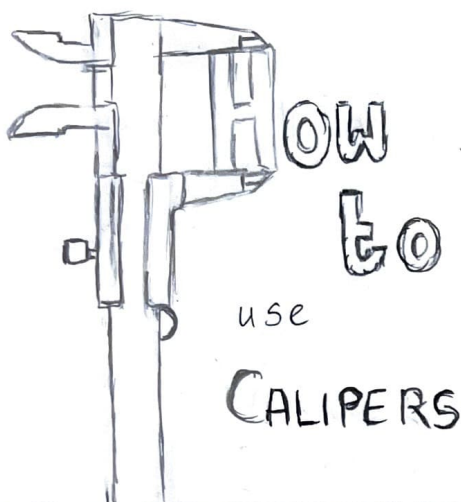


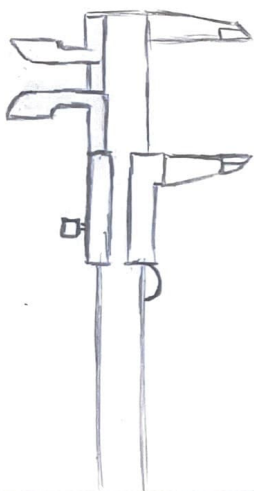


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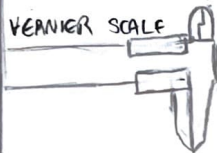
What are Calipers

Brief description of calipers



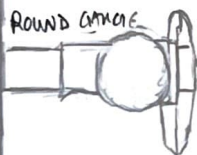
Types of calipers

VERNIER SCALE



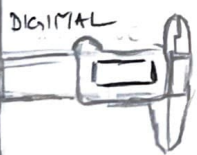
Information about vernier calipers

ROUND GAUGE



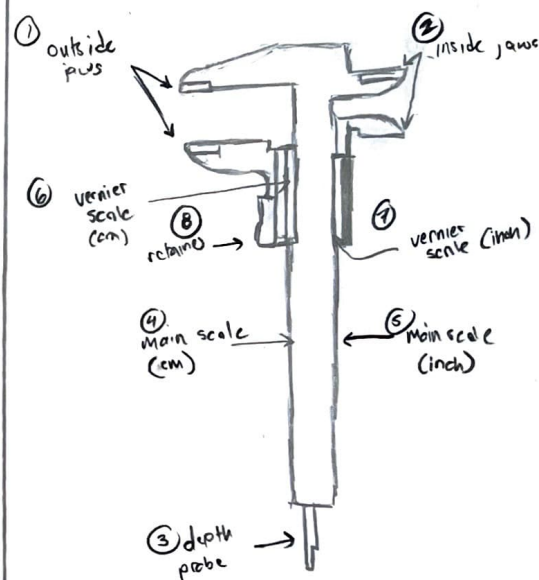
Information about round gauge caliper

DIGITAL



Information about digital calipers

PARTS OF CALIPERS



How to calibrate your calipers

Materials needed

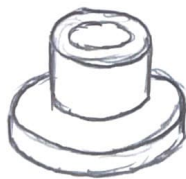


gauge block

Steps w/ illustrations w/ block and calipers

- ① External (outside jaws)
- ② Internal (inside jaws)
- ③ depth (depth probe)

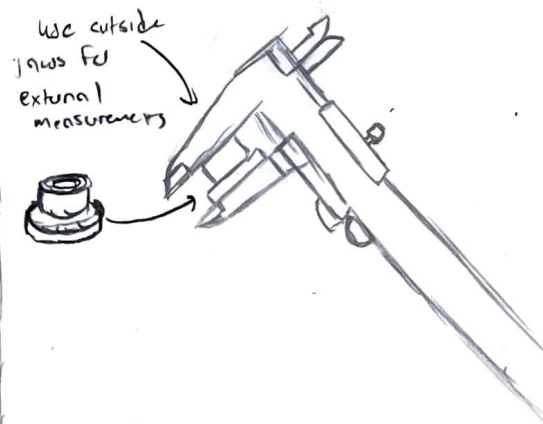
EXAMPLE PART BUSHING



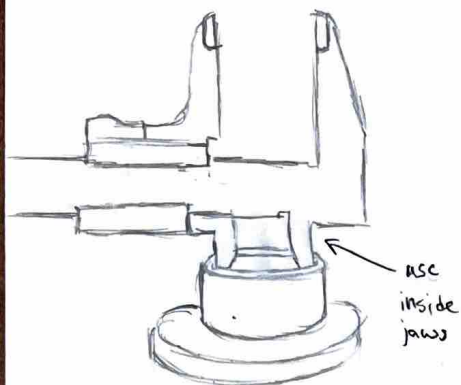
- ① External measurements
- ② Internal measurements
- ③ depth measurements

include specific measurement examples

HOW TO FIND EXTERNAL MEASUREMENTS



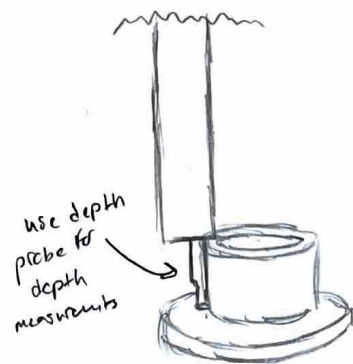
How to measure internal measurements



Provide steps here

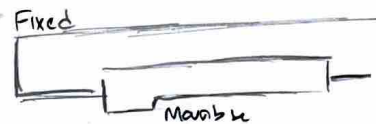
How to take depth measurements

Provide steps here



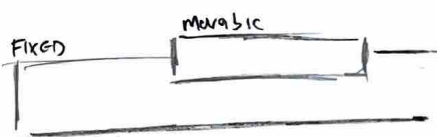
How to read measurements METRIC

Vernier Calipers have two parts. A fixed scale and movable scale



Fixed scale has whole numbers
Movable scale shows further place
Provide distinction in round gauge and digital.

How to read measurements IMPERIAL



Provide steps here

Provide distinction between different types

Critical Cleaning Practices

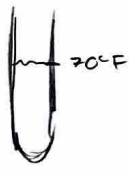
Provide a list of cleaning steps and materials



cleaning alcohol

cloth

Storage and maintenance

- ① Temperature 70°F 
- ② Avoid magnets  put to side
- ③ Store in case and ensure jaws are closed 

Common mistakes using calipers

Unsure of illustrations currently

List of common mistakes

- ① Not zeroing calipers
- ② Not keeping jaw flat
- ③ Not applying proper force
- ④ Not inspecting caliper for wear and tear

